



# What's Behind Your InsulWall®?

M Block & Sons: Coffee Production Machinery

## M. Block & Sons

Founded in 1908, M. Block & Sons began as a manufacturer of metal cabinets, hampers and pantry ware, M. Block diversified into distribution when steel became rationed during World War II.

More than 106 years later, M. Block & Sons is a leading distributor of consumer products to retailers across the country. Vendor partners include a single-serve coffee division, Proctor & Gamble, Kraft, and Tristar Products.



### M. Block & Sons' challenge

Recently, M. Block & Sons extensively renovated its Chicago distribution facility. At the same time, a clean, temperature-controlled environment was needed to contain its new packaging equipment. After evaluating hard wall, dry wall, and lumber - it was determined that these options were both costly and did not address M. Block's future growth plans.

### InsulWall selected

InsulWall was selected to help create a temperature-controlled clean room for the new packaging equipment. After evaluating various material options to build this room, InsulWall was selected for its thermal

properties, modularity, and flexibility to grow with the expected expansion.

InsulWall was hung from the ceiling joists, worked around ventilation systems, and easily framed out a series of roll-up doors. Within two weeks this large clean room was operational with little business interruption to the facility.

### The results

InsulWall installed quickly, controls temperature and humidity, has the ability to expand quickly, and had an unexpected benefit of noise control. During the test of the temperature control this summer - it was 94° outside, 80° in the warehouse, and 74° in the packaging area - proving to us InsulWall's effectiveness.

"We deal exclusively with coffee production at our Chicago location. InsulWall® was the right choice for our packaging equipment to create a clean environment to control temperature, humidity and even noise."

- M. Block and Sons



**209,000 sq. ft.**  
**distribution center**



**Coffee packaging equipment**



**Potential for future expansion**

### Next Steps

To learn more about how we can help your space contact us at 800-323-7424 or [randallwarehouse.com](http://randallwarehouse.com)

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